Hyperion Silicone

Mechanical Properties (1)	Green	Post-Cured (2) (3)	Method
Ultimate Tensile Strength	-	5 MPa	ASTM D412-06
Elongation at Break	-	230 %	
Tear Strength	-	12 kN/m	ASTM D624-00
Stress at 50% elongation	-	0,4 MPa	ASTM D412-06
Stress at 100% elongation	-	1 MPa	
Stress at 150% elongation	-	2,1 MPa	
Compression Set 23°C for 22 hours	-	20 %	ASTM D395-03
Bayshore Resilience	-	34 %	ASTM D2632

Thermal Properties (1)	Green (2)	Post-Cured (3)	Method
Glass Transition Temperature	-	-107°C	ASTM D4065

General Properties			
Shore Hardness	-	40A	ASTM 2240
Color	-	Dark Grey	-
Viscosity (@ 35°C)	-	7800 cP	-

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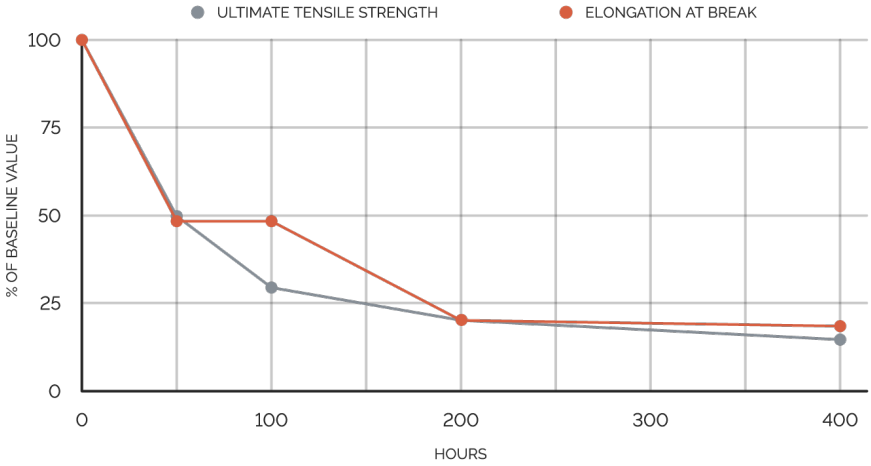
Hyperion Silicone has been evaluated as a skin contacting device in accordance with ISO 10993-1, and passed the requirements for the following biocompatibility endpoints:

ISO Standard	Description (4)
ISO 10993-5:2009	Non-Cytotoxic
ISO 10993-23:2021	Non-Irritant
ISO 10993-10:2021	Non-Sensitizer



Notes:

1) Material properties can vary with part geometry, print orientation, print settings, and temperature.

2) Material properties may vary based on part geometry, print orientation, print settings, temperature, and disinfection or sterilization methods used..

3) Data for post-cured samples were measured on Type C tensile bars printed on a SLA printer with 100 µm Hyperion Silicone settings, washed for 20 minutes and post-cured at 60°C for 30 minutes submerged in water.

4) Hyperion Silicone was tested at MAMSA World Headquarters, OH, USA.